



*Quadrille*

QUADRILLE NISHIDA CO.,LTD

# More Information on Our Service and Factories



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## ***Our Service***

### **1. Our OEM/ODM Service**

From planning to delivery, we manage everything in in-house production.

We would like to introduce our advantage and the process of delivery.



# The Process, from the first meeting to the final delivery

From the planning of the design concept and products through manufacture, our comprehensive internal process guarantees our customers high quality and speedy OEM / ODM.



## ***Our Service***

### **2. Quadrille Craftsmanship**

We pursue high-quality production with our product development capability, backed up by solid technique, as a partner who understands customers' needs.



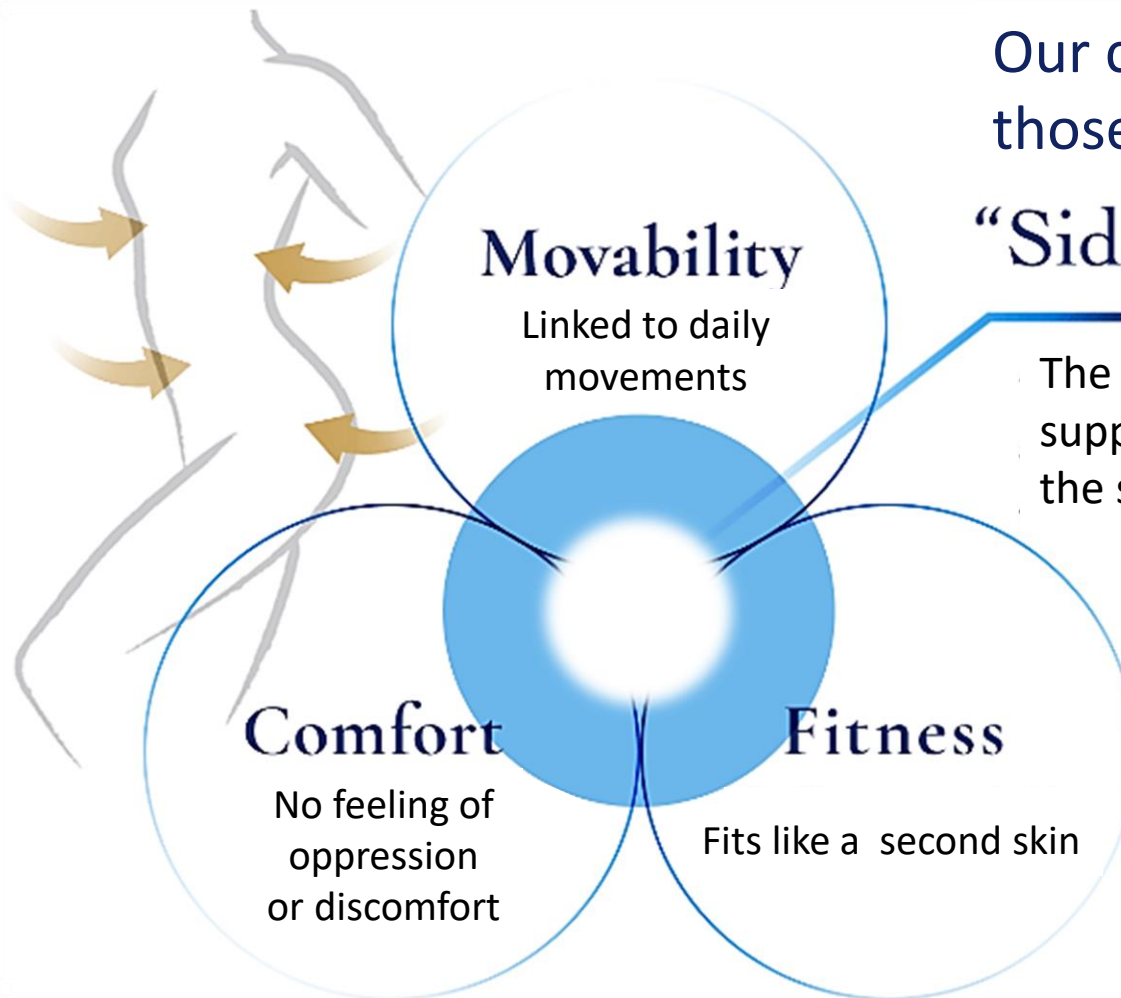
# Our original pattern theory 1

Our original pattern theory of “side support design” combines comfort, fitness and mobility.

Our craftsmanship satisfies those 3 conditions.

## “Side Support Design”

The original pattern theory to provide support from both sides, considering the shape of the human body.

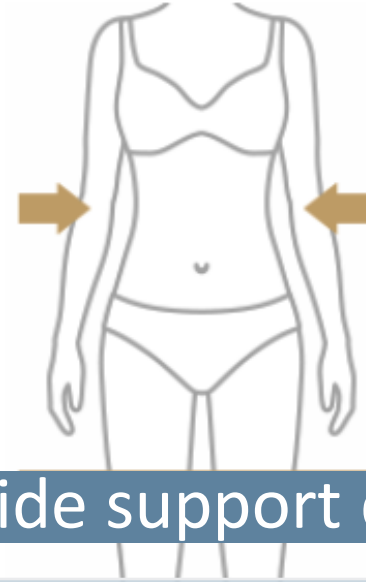


# Our original pattern theory 2



## General design

The brassiere with a common structure, the force is applied in the **front-back** direction of the body, which inevitably creates a feeling of pressure.



## Side support design

The brassiere with a side support design, the force is applied in the **left-right** direction of the body. That reduces tightness and also keeps the brassiere in the best position. As a result, a woman can move more freely.



# Our track record

## CASE 01 SAISEIKAI KUMAMOTO HOSPITAL

### Front closure bras with no underwire for easier medical checkups

We designed a special brassiere for women's health checkups, using special buttons and materials that are gentle on the skin.



## CASE 02 BRIGHT EYES

### Two-piece bra Lacey for a breast cancer patients

We developed the special two-piece brassiere to support women recovering from a mastectomy. It is the world's first separable non-wire bra that was devised based on the experience of customers who survived breast or uterine cancer.



## CASE 03 MAKI SCIENCE WEAR DEVELOPMENT LABORATORY

### Bias lift, Pelvic support with diagonal force Shapewear/leggings for beautifully toned legs and good posture

In collaboration with Reiko Maki of Maki Creation Co., Ltd., we created thigh slimmer and leggings that can improve motility and comfort by adjusting the pelvis and correcting posture.





# Our service to meet global needs

We address a wide range of needs not only in Japan but also in overseas companies.



We have support staffs who are fluent in English and Chinese. You can smoothly communicate with us by phone or email and exchange any trade documents in those languages.



We have an abundant track record in planning and production of overseas standard products in Europe, America, China, and Vietnam.

Track record: LAPERLA Glamorise® (財) NEIWAI



If you want to see the equipment of the factory, we can invite you to our own factory in China and Vietnam and guide you to the equipment and production lines. You can also proceed with business negotiations on the spot.

**Please watch the introduction video of our factory in Vietnam!**



URL: <https://youtu.be/o1Ok7SVZcN0>



## ***Our Own Factories***

## **Our network enables high and stable quality**

Quadrille Nishida has established its own overseas factories since 1992. We have deepened cooperation with them for many years, and through thorough technical guidance and management, we reliably deliver high-quality products to our customers.



# Our Own factories

## QINGDAO QUADRILLE FASHION CO., LTD. (China)

Established in October 1992 as our first overseas production base. We manufacture OEM products for made-to-order, including the products of our group brands KID BLUE and L'ANGELIQUE. Our technological strength is highly regarded by many luxury brands in Europe and the United States.



## *Domestic Factories* SANKYO CO., LTD

For customers who are looking for products made fully in Japan, those are also available. SANKYO CO., LTD manufactures only for Quadrille group.



## QUADRILLE VIETNUM CO.,LTD

Established in October 1996 in Amata Industrial Estate, Dong Nai Province, as our second overseas factory. In April 2017, a branch factory was established in the Duc Linh district of Binh Thuan province to expand the business.



## Factory Information

# QINGDAO QUADRILLE FASHION CO., LTD. (China)

|                     |   |
|---------------------|---|
| Location            | 522 Chong Qing Zhong Lu, Li Cun Shang Quan, Licang Qu, Qingdao Shi, Shandong Sheng, China, 266041 |
| TEL/FAX             | TEL +86-532-8463-6053 FAX +86-532-8463-8508   |
| Established         | October 1992  |
| Number of Employees | 224 employees (as of April 2024),<br>1 Japanese expatriate from the head office.                  |
| Product lines       | All kinds of women's underwear, including foundation wear and swimwear.                           |
| Production capacity | About 700,000 pieces a year   |

# QINGDAO QUADRILLE FASHION CO., LTD. (China)

## Outline of facilities

|                            |     |
|----------------------------|-----|
| Sewing machines            | 670 |
| Band knives                | 6   |
| Cutting tables             | 6   |
| Needle-detection devices   | 2   |
| Fabric inspection machines | 2   |
| CAD systems                | 7   |
| Plotter                    | 1   |



## Factory Overview

# Quadrille Vietnam CO.,LTD

|                          |  |                    |
|--------------------------|--|--------------------|
| Location<br>(Amata)      | 118 Amata Road Amata Industrial Zone, Long Binh Ward,<br>Bien Hoa City, Dong Nai Province, Vietnam |                    |
| TEL/FAX                  | TEL 84-61-3936-658   | FAX 84-61-3936-661 |
| Date of<br>Establishment | October 1996 ( April 2017 Branch Factory: Duc Linh )   |                    |
| Number of<br>Employees   | 1020 employees (as of April 2024),<br>1 Japanese expatriates from the head office.                 |                    |
| Product lines            | All kinds of women's underwear, including foundation wear and<br>swimwear.                         |                    |
| Production<br>capacity   | About 4 million pieces a year  |                    |

## Outline of facilities

|   |       |
|---|-------|
| Sewing machines                         | 1,500 |
| Hotmelt tapes thermal-adhesion machines | 46    |
| Press machines                          | 3     |
| Band knives                             | 18    |
| Cutting tables                          | 5     |
| Hand cutting machines                   | 4     |
| CAM<br>(automatic cutting machines)     | 2     |
| Hydraulic cutting machine clicker press | 3     |
| Needle-detection devices                | 4     |
| Fabric inspection machines              | 2     |
| CAD systems                             | 6     |
| Plotter                                 | 1     |

- 1needle,Lockstitch Machine
- 2needle,Lockstitch Machine
- Zigzag Stitching Machine
- Overlock/Safety Stitch Machine
- Chainstitch Basting Machine
- Bartacking Machine
- Flat Seaming Machine







## **FAQ**

Frequently asked questions  
about our production system,  
the design, etc...

# FAQ

We have compiled a list of frequently asked questions from our customers. If you have any questions, please do not hesitate to contact us by telephone or by completing the on-line form on our website.

## Q1. Which items can you produce?

- We can produce various sewn products such as foundation wear, lingerie, underwear, and mask. Please contact us for the production of other items.

## Q2. Is there a minimum quantity for production?

- Please contact us by phone or via [the inquiry form](#) on our website, as it will vary depending on the item you are requesting, the materials used, your budget, etc.

## Q3. What is the average time between the placement of an order and delivery?

- It's basically 120 days. However, it will vary depending on the situation at the time of ordering, the number of orders and the materials used.

## Q4. Can you give me a quality certificate?

- We can ask a public institution to conduct an additional quality test and submit an inspection report at the customer request. If the customer does not provide any quality standard, we control the quality of materials and products in accordance with our strict quality standard.

## Q5. I would like to visit your factory.

- After a business meeting, we can give you a factory tour or arrange online viewing by zoom, Skype, etc. If you are a new customer, please consult with us about the details of your request in advance.

## *About Us*

**We believe in high-quality design  
to create feminine beauty  
We constantly pursue  
the realization of such design**



# Our Principle



**For our customers'**  
**Beauty and peace of mind**

We pursue safe and high quality manufacturing for contributing to the creation and maintenance of our customers' beauty



**For our customers'**  
**satisfaction**

Our manufacturing aim to combine function and beautiful design to make customers comfortable and have them smile



**As a customers'**  
**reliable partner**

We keep striving to provide valuable manufacturing in harmony with the customer's point of view.



**For employees**  
**satisfaction**

We aim to create vibrant workplace for the self-fulfillment of all our employees .



# Company Overview

**Company Name** QUADRILLE NISHIDA CO., LTD.

**Location**

**【 HEAD OFFICE 】**

Kyoto Excel Human bldg. 2F  
830 Hongakujimae-cho, Gojo st. Kawaramachi Nishi-iru,  
Shimogyo-ku, Kyoto 600-8102  
Tel: +81-75-351-1181 Fax: +81-75-341-5690

## Business Contents

Manufacturing and wholesaling of original foundation garments and lingerie

## Product lines

Brassiere, Bodysuits, Girdles, Lingerie, Innerwear, Nightwear, Swimwear, etc.

## Amount of Capital

90 million JPY

## Date of Establishment

January 1969

## Board of Directors

Chairman Kiyomi Nishida  
President Toshio Nishida  
Senior Vice President Hiroshi Sato

## Number of Employees

84 people (as of April 2024)

## Main Customers

- CHARLE CO., LTD.
- ETOILE KAITO & CO., INC.
- INUJIRUSHI CO., LTD.
- ORBIS INC.
- ADASTRIA CO., LTD.
- FELISSIMO CORPORATION
- QVCJAPAN, INC.
- LA PERLA MANUFACTURING SRL
- GLAMORISE FOUNDATIONS, INC.
- QUADRILLE INTERNATIONAL CO., LTD.

## Main Suppliers

- ASAHI KASEI ADVANCE CORPORATION
- ITOCHU CORPORATION
- UTAX.CO.,LTD
- TORAY INDUSTRIES, INC.
- TAKEDA LACE CO., LTD.
- SAKAE LACE (HK) LTD.
- KURODA LACE CO., LTD.
- FREETEX ELASTIC FABRIC FACTORY CO.,LTD.
- WORLD KNITTING TEXTILES CO.,LTD
- GEMMA GROUP

## Main Financing Banks

SUMITOMO MITSUI BANKING CORPORATION  
MUFG BANK, LTD.  
MIZUHO BANK, LTD.  
THE BANK OF KYOTO, LTD.



# Quadrille Group

**We design our products wholeheartedly with reliable craftsmanship.** With our technology, we would like to assist our customers in creating a more comfortable and positive life. Quadrille Nishida's group companies deliver products with such thoughts both domestically and internationally.

## Quadrille International Co., Ltd.

Planning and sales of products centered on women's underwear and lingerie, loungewear, and nightwear.

Success Daikanyama, 1-10-2 Kamimeguro, Meguro-ku, Tokyo 153-0051 Japan

TEL +81-3-3461-7741

Website <https://www.quadrille-i.co.jp/index>



**KID BLUE**

<https://kidblue.com/>



Bridal Inner

**C'EST MOI**

<https://www.cestmoibridal.com/>



**L'ANGÉLIQUE**

<https://www.langelique.co.jp/>

## Shanghai Quadrille Fashion Co., Ltd.

Based in Shanghai, we have developed a business centered on KID BLUE in China

Room 802, Wantai International Mansion, 480 Niaolu Muzhu North Rd, Jing'an District, Shanghai, China, 200040

TEL +86-21-6249-0540





*Quadriple*

QUADRILLE NISHIDA CO.,LTD

**Contact**



**+81-75-351-1181**

《weekday》 9 : 00 ~ 17 : 30



**<https://www.quadrille.co.jp/>**

**<https://www.quadrille.co.jp/en/contact/>**